

Safety Data Sheet

PM-AU131P

Safety Data Sheet dated 11/2/2016, version 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: PM-AU131P

Trade code: AP014-35

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ferrous alloy for powder technologies

1.3. Details of the supplier of the safety data sheet

Company:

LEGOR GROUP S.p.A.

Via del Lavoro, 1

36050 Bressanvido (VI)

Italy

LEGOR GROUP S.p.A.

tel. +39 0444 467911 fax +39 0444 660677

Competent person responsible for the safety data sheet:

info@legor.com

1.4. Emergency telephone number

Centro Antiveleni

Ospedale di Niguarda "Ca Grande"

Piazza Ospedale Maggiore 3

20162 Milano

Telephone: +39 (0) 2/66 10 10 29

Telefax: +39 (0) 2/64 44 27 68

Italiano (French, English)

(24-hour-service)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Symbols:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

None

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

Safety Data Sheet

PM-AU131P

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

N.A.

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
>= 10% - < 12.5%	Copper	CAS: 7440-50-8 EC: 231-159-6	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). Substance with a Union workplace exposure limit.

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Safety Data Sheet

PM-AU131P

Remove all sources of ignition.
Remove persons to safety.
See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
Retain contaminated washing water and dispose it.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Copper - CAS: 7440-50-8

EU

ACGIH - LTE(8h): 1 mg/m³ - Notes: Irr, GI, metal fume fever

DNEL Exposure Limit Values

Copper - CAS: 7440-50-8

Worker Industry: 0.041 mg/kg - Exposure: Human Dermal - Frequency: Long Term, systemic effects

Worker Industry: 0.041 mg/kg - Exposure: Human Inhalation - Frequency: Long Term, systemic effects

Worker Industry: 0.082 mg/kg - Exposure: Human Dermal - Frequency: Short Term, systemic effects

Worker Industry: 0.082 mg/kg - Exposure: Human Inhalation - Frequency: Short Term, systemic effects

PNEC Exposure Limit Values

N.A.

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Safety Data Sheet

PM-AU131P

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Method:	Notes:
Appearance and colour:	Powder	--	--
Odour:	Odourless	--	--
Odour threshold:	N.A.	--	--
pH:	N.A.	--	--
Melting point / freezing point:	900°C	--	--
Initial boiling point and boiling range:	N/A	--	--
Flash point:	N/A ° C	--	--
Evaporation rate:	N.A.	--	--
Solid/gas flammability:	N.A.	--	--
Upper/lower flammability or explosive limits:	N.A.	--	--
Vapour pressure:	N.A.	--	--
Vapour density:	N.A.	--	--
Relative density:	N.A.	--	--
Solubility in water:		--	--
Solubility in oil:		--	--
Partition coefficient (n-octanol/water):	N.A.	--	--
Auto-ignition temperature:	N.A.	--	--
Decomposition temperature:	N.A.	--	--
Viscosity:	N.A.	--	--
Explosive properties:	N.A.	--	--
Oxidizing properties:	N.A.	--	--

Safety Data Sheet

PM-AU131P

9.2. Other information

Properties	Value	Method:	Notes:
Miscibility:	N.A.	--	--
Fat Solubility:	N.A.	--	--
Conductivity:	N.A.	--	--
Substance Groups relevant properties	N.A.	--	--

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

It may generate toxic gases on contact with azo, diazo and hydrazines compounds.

It may catch fire on contact with mineral acids, mercaptans and other organic sulphides, and powerful oxidising agents.

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

N.A.

Toxicological information of the main substances found in the mixture:

PM-AU131P -

The product is in powdery form: please adopt all the usual good working practises, especially concerning room ventilation, and distance from flames or sparks. Flames or sparks, in presence of product powder clouds in the room might result in ignition of the same.

Silver - CAS: 7440-22-4

MAK: 0.1mg/m³

Copper - CAS: 7440-50-8

TLV-TWA: 0.2mg/m³

If not differently specified, the information required in Regulation (EU)2015/830 listed below must be considered as N.A.:

- acute toxicity;
- skin corrosion/irritation;
- serious eye damage/irritation;
- respiratory or skin sensitisation;
- germ cell mutagenicity;
- carcinogenicity;
- reproductive toxicity;
- STOT-single exposure;

Safety Data Sheet

PM-AU131P

- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

- 12.1. Toxicity
Adopt good working practices, so that the product is not released into the environment.
N.A.
- 12.2. Persistence and degradability
None
N.A.
- 12.3. Bioaccumulative potential
N.A.
- 12.4. Mobility in soil
N.A.
- 12.5. Results of PBT and vPvB assessment
vPvB Substances: None - PBT Substances: None
- 12.6. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number
ADR-UN number: 3077, Shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (GOLD POWDER)
Not classified as dangerous in the meaning of transport regulations.
IATA-Un number: 3077
IMDG-Un number: 3077
- 14.2. UN proper shipping name
N.A.
- 14.3. Transport hazard class(es)
ADR-Class: 9
Rail (RID): 9
IATA-Class: 9
IMDG-Class: 9
N.A.
- 14.4. Packing group
N.A.
- 14.5. Environmental hazards
ADR-Environmental Pollutant: No
IMDG-Marine pollutant: No
- 14.6. Special precautions for user
N.A.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
N.A.

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Dir. 98/24/EC (Risks related to chemical agents at work)
Dir. 2000/39/EC (Occupational exposure limit values)
Regulation (EC) n. 1907/2006 (REACH)

Safety Data Sheet

PM-AU131P

Regulation (EC) n. 1272/2008 (CLP)
Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
Regulation (EU) 2015/830
Regulation (EU) n. 286/2011 (ATP 2 CLP)
Regulation (EU) n. 618/2012 (ATP 3 CLP)
Regulation (EU) n. 487/2013 (ATP 4 CLP)
Regulation (EU) n. 944/2013 (ATP 5 CLP)
Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

None

Where applicable, refer to the following regulatory provisions :

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).
1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):
N.A.

15.2. Chemical safety assessment
No

SECTION 16: Other information

This safety data sheet has been completely updated in compliance to Regulation 453/2010/EU. This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

Insert here further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
CLP: Classification, Labeling, Packaging.
DNEL: Derived No Effect Level.
EINECS: European Inventory of Existing Commercial Chemical Substances.
GefStoffVO: Ordinance on Hazardous Substances, Germany.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG: International Maritime Code for Dangerous Goods.
INCI: International Nomenclature of Cosmetic Ingredients.
KSt: Explosion coefficient.
LC50: Lethal concentration, for 50 percent of test population.

Safety Data Sheet

PM-AU131P

LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
WGK:	German Water Hazard Class.